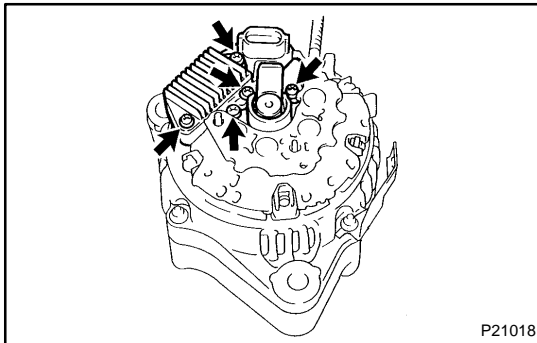


## DISASSEMBLY

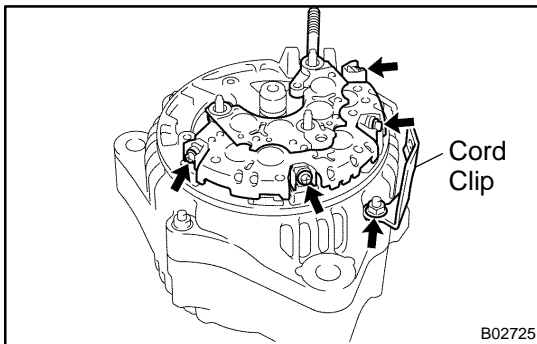
### 1. REMOVE REAR END COVER

- Remove the nut and terminal insulator.
- Remove the bolt, 3 nuts, plate terminal, end cover and brush holder cover.



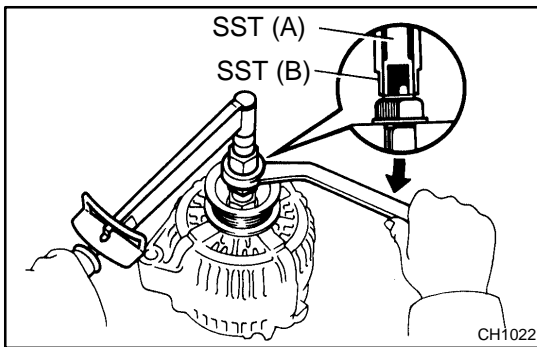
### 2. REMOVE BRUSH HOLDER AND VOLTAGE REGULATOR

- Remove the 5 screws, brush holder and voltage regulator.
- Remove the seal plate from the rectifier end frame.



### 3. REMOVE RECTIFIER HOLDER

- Remove the nut and cord clip.
- Remove the 4 screws and rectifier holder.
- Remove the 4 rubber insulators.



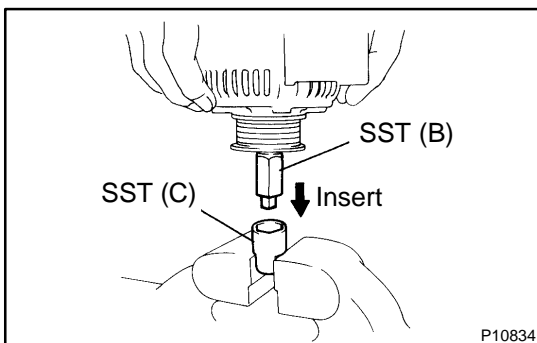
### 4. REMOVE PULLEY

- Hold SST (A) with a torque wrench, and tighten SST (B) clockwise to the specified torque.

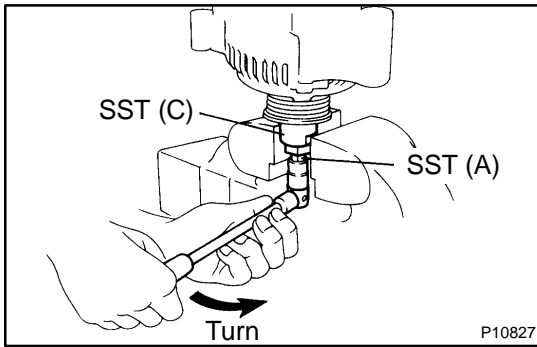
SST 09820-63010

**Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)**

- Check that SST (A) is secured to the rotor shaft.



- Mount SST (C) in a vise.
- Insert SST (B) into SST (C), and attach the pulley nut to SST (C).

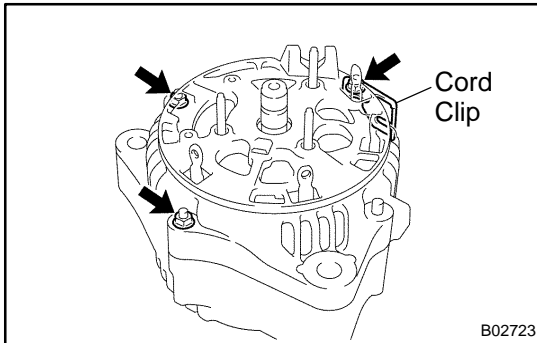


- (e) To loosen the pulley nut, turn SST (A) in the direction shown in the illustration.

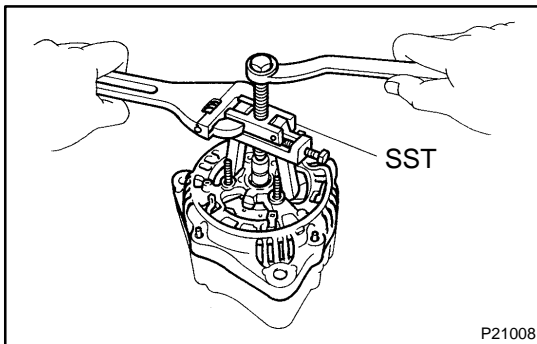
**NOTICE:**

**To prevent damage to the rotor shaft, do not loosen the pulley nut more than one-half of a turn.**

- (f) Remove the generator from SST (C).  
 (g) Turn SST (B), and remove SST (A and B).  
 (h) Remove the pulley nut and pulley.

**5. REMOVE RECTIFIER END FRAME**

- (a) Remove the 3 nuts and cord clip.



- (b) Using SST, remove the rectifier end frame.  
 SST 09286-46011

- (c) Remove the generator washer from the rotor.

**6. REMOVE ROTOR FROM DRIVE END FRAME**